# **Environmental Protection Agency**

SUBPART A

# Cleaning or Etching Scrubber Liquor

	BPT effluent limitations	
Pollutant or pollutant property	Maximum for any 1 day	Maximum for monthly average
	mg/off-kg (lb/million off-lbs) of aluminum cleaned or etched	
Chromium	7.00	2.86
Cyanide	4.61	1.91
Zinc	23.22	9.70
Aluminum	102.24	50.88
Oil and grease	318.00	190.80
Suspended solids	651.90	310.05
pH	(1)	(1)

<sup>1</sup> Within the range of 7.0 to 10 at all times.

[48 FR 49149, Oct. 24, 1983; 49 FR 11631 and 11632, Mar. 27, 1984]

# § 467.13 Effluent limitations representing the degree of effluent reduction attainable by the application of the best available technology economically achievable.

Except as provided in 40 CFR 125.30 through 125.32, any existing point source subject to this subpart must achieve the following effluent limitations representing the degree of effluent reduction attainable by the application of the best available technology economically achievable. The mass of pollutants in the core and ancillary operations' process wastewater shall not exceed the following values:

SUBPART A

#### Core With an Annealing Furnace Scrubber

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	BAT effluent limitations	
Pollutant or pollutant property	Maximum for any 1 day	Maximum for monthly average
		uillion off-lbs) of d with neat oils
Chromium	0.036	0.015
Cyanide	0.024	0.0098
Zinc	0.119	0.050
Aluminum	0.525	0.257

# SUBPART A

# Core Without an Annealing Furnace Scrubber

	BAT effluent limitations	
Pollutant or pollutant property	Maximum for any 1 day	Maximum for monthly average
	mg/off-kg (lb/million off-lbs) of aluminum rolled with neat oils	
Chromium	0.025	0.010
Cyanide	0.016	0.0067
Zinc	0.081	0.034
Aluminum	0.356	0.174

# SUBPART A

#### Continuous Sheet Casting Spent Lubricant

	BAT effluent limitations	
Pollutant or pollutant property	Maximum for any 1 day	Maximum for monthly average
	mg/off-kg (lb/million off-lbs) of aluminum sheet cast	
Chromium	0.00086	0.00035
Cyanide	0.00057	0.00024
Zinc	0.00287	0.0012
Aluminum	0.0127	0.0062

# Subpart A

# Solution Heat Treatment Contact Cooling Water

	BAT effluent limitations	
Pollutant or pollutant property	Maximum for any 1 day	Maximum for monthly average
	mg/off-kg (lb/million off-lbs) of aluminum quenched	
Chromium	0.897	0.367
Cyanide	0.591	0.245
Zinc	2.974	1.243
Aluminum	13.10	6.518

# SUBPART A

# Cleaning or Etching Bath

	BAT effluent limitations	
Pollutant or pollutant property	Maximum for any 1 day	Maximum for monthly average
	mg/off-kg (lb/million off-lbs) of aluminum cleaned or etched	
Chromium	0.079	0.032
Cyanide	0.052	0.022
Zinc	0.262	0.109
Aluminum	1.151	0.573

# §467.14

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SUBPART A

# Cleaning or Etching Rinse

	BAT effluent limitations	
Pollutant or pollutant property	Maximum for any 1 day	Maximum for monthly average
	mg/off-kg (lb/million off-lbs) of aluminum cleaned or etched	
Chromium	0.612	0.251
Cyanide	0.404	0.167
Zinc	2.031	0.849
Aluminum	8.944	4.45

# SUBPART A

# Cleaning or Etching Scrubber Liquor

num for 1 day	Maximum for monthly average
mg/off-kg (lb/million off-lbs) of aluminum cleaned or etched	
0.851	0.348
0.561	0.232
	1.179
2.822	6.186
	0.561 2.822 2.43

[48 FR 49149, Oct. 24, 1983; 49 FR 11631 and 11632, Mar. 27, 1984]

# § 467.14 New source performance standards.

Any new source subject to this subpart must achieve the following performance standards. The mass of pollutants in the core and ancillary operations' process wastewater shall not exceed the following values:

# SUBPART A

# Core With an Annealing Furnace Scrubber

	NSPS	
Pollutant or pollutant property	Maximum for any 1 day	Maximum for monthly average
	mg/off-kg (lb/million off-lbs) of aluminum rolled with neat oils	
Chromium	0.030	0.0123
Cyanide	0.016	0.0065
Zinc	0.084	0.0343
Aluminum	0.499	0.221
Oil and grease	0.817	0.817
Suspended solids	1.225	0.980
pH	( <sup>1</sup> )	(1)

<sup>&</sup>lt;sup>1</sup> Within the range of 7.0 to 10 at all times.

# SUBPART A

# Core Without an Annealing Furnace Scrubber

	NSPS	
Pollutant or pollutant property	Maximum for any 1 day	Maximum for monthly average
		nillion off-lbs) of d with neat oils
Chromium	0.021	0.0083
Cyanide	0.011	0.0044
Zinc	0.057	0.023
Aluminum	0.338	0.150
Oil and grease	0.553	0.553
Suspended solids	0.830	0.664
pH	(1)	(1)

<sup>&</sup>lt;sup>1</sup> Within the range of 7.0 to 10 at all times.

#### SUBPART A

#### Continuous Sheet Casting Spent Lubricant

	NSPS	
Pollutant or pollutant property	Maximum for any 1 day	Maximum for monthly average
	mg/off-kg (lb/million off-lbs) of aluminum cast	
Chromium Cyanide Zinc Aluminum Oil and grease Suspended solids pH	0.00073 0.00039 0.0020 0.012 0.0197 0.0295	0.00029 0.00016 0.00082 0.0053 0.019 0.022

<sup>&</sup>lt;sup>1</sup> Within the range of 7.0 to 10 at all times.

#### SUBPART A

# Solution Heat Treatment Contact Cooling Water

	NSPS	
Pollutant or pollutant property	Maximum for any 1 day	Maximum for monthly average
	mg/off-kg (lb/m aluminum	
Chromium	0.76	0.31
Cyanide	0.41	0.17
Zinc	2.08	0.86
Aluminum	12.45	5.52
Oil and grease	20.37	20.37
Suspended solids	30.56	24.45
pH	(1)	(1)

<sup>&</sup>lt;sup>1</sup> Within the range of 7.0 to 10 at all times.